# SYSMAC CJ-series High-speed Counter Unit CJ1W-CT021

# High-Speed, Flexible Control With A Wide Array of Features

- Equipped with 2 Counters and counts over a maximum binary range of 32-bits.
- Accepting input pulse frequencies of up to 500 kHz allows precise control of fast motions.
- The Unit is equipped with 2 Digital Inputs, 2 Digital Outputs and 30 Soft Outputs.
- A maximum response time of 0.5 ms guarantees high-speed closed loop control of applications.



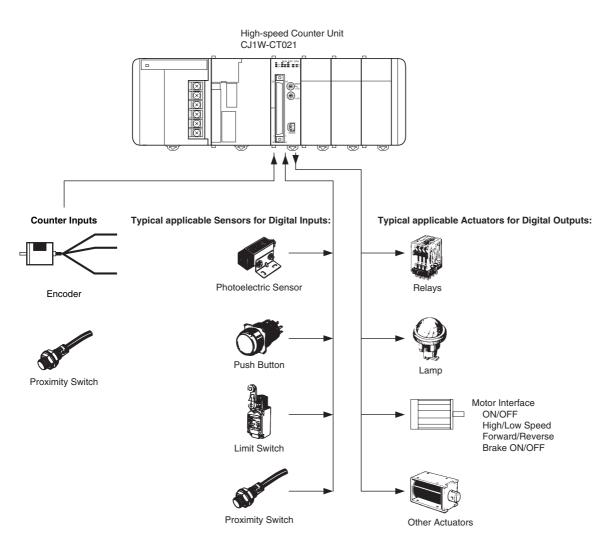
CJ1W-CT021

# Features

- Input frequencies to 500 kHz.
- 32-bit counting range.
- Digital variable noise filter provided.
- 5, 12, 24 V line driver inputs available.
- Supports simple, ring, and linear counting modes.
- Supports two external control inputs, and a total of 16 functions can be set: open gate, close gate, preset, reset, capture, stop/capture/reset combinations, reset enable, and more.
- One Unit supports two external outputs and 30 internal outputs with counter value zone comparisons, target comparisons, delays, holds, programmable outputs, and hysteresis settings.
- Pulse rate measurement function and data logging.
- Counter outputs and external control inputs can be used to trigger interrupt tasks in the CPU.

# CJ1W-CT021

# **System Configuration**



# **Ordering Information**

#### International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

|                               |                           |                    | Specifications  |                          |                        | Current con-<br>sumption (A) |      |            |                  |
|-------------------------------|---------------------------|--------------------|---|--------------------------|------------------------|------------------------------|------|------------|------------------|
| Unit type                     |                           | Countable channels | Encoder A and B inputs, pulse input Z signals   | Max.<br>counting<br>rate | numbers allo-<br>cated | 5 V                          | 24 V | Model      | Standards        |
|                               | High-<br>speed<br>Counter |                    | Open collector<br>Input voltage: 5 VDC, 12 V, or 24 V<br>(5 V and 12 V are each for one axis only.) | 50kHz                    |                        |                              |      |            |                  |
| CJ1 Spe-<br>cial I/O<br>Units | Unit                      | 2                  | RS-422 line driver  | 500kHz                   | 4                      | 0.28                         | _    | CJ1W-CT021 | UC1, N, L,<br>CE |

## Accessories

The High-Speed Counter Unit includes the 40-pin solder-type connectors C500-CE404 (socket: Fujitsu FCN-361J040-AU, cover: Fujitsu FCN-360C040-J2).

#### **Applicable Connectors**

| Name                 | Connection      | Specifications   | Model      |
|----------------------|-----------------|--|------------|
| 40-pin<br>Connectors | Soldered        | FCN-361J040-AU Connector<br>FCN-360C040-J2 Connector Cover<br>Right angle type, included with Unit | C500-CE404 |
|                      | Crimped         | FCN-363J040 Housing<br>FCN-363J-AU Contactor<br>FCN-360C040-J2 Connector Cover<br>Right angle type | C500-CE405 |
|                      | Pressure welded | FCN-367J040-AU/F, w/o connector cover  | C500-CE403 |
|                      | Soldered        | 40-pin, soldered, w/connector cover  | C500-CE401 |
|                      | Crimped         | 40-pin, crimped w/connector cover  | C500-CE402 |

# **Connector-Terminal Conversion Unit and Connection Cables**

|                 | Product Name        |         | Spe                         | Specifications     |           |  |
|-----------------|---------------------|---------|-----------------------------|--------------------|-----------|--|
|                 |                     |         |                             | Cable length: 0.5m | XW2Z-050B |  |
|                 | Connecting Cables   |         | Normal wiring               | Cable length: 1.0m | XW2Z-100B |  |
|                 |                     |         |                             | Cable length: 1.5m | XW2Z-150B |  |
| For Connect-    |                     |         |                             | Cable length: 2.0m | XW2Z-200B |  |
| ing with Termi- |                     |         |                             | Cable length: 3.0m | XW2Z-300B |  |
| nal Block       |                     |         |                             | Cable length: 5.0m | XW2Z-500B |  |
|                 | Connector-Ter-      | Through | 40-pin M2.4 screw terminals |                    | XW2B-40G4 |  |
|                 | minal<br>Conversion | Through | 40-pin M3.5 scr             | XW2B-40G5          |           |  |
|                 |                     |         | 40-pin M3 screv             | XW2D-40G6          |           |  |

# **Mountable Racks**

| Model      | CJ system | n (CJ1, CJ2)                          | CP1H system | NSJ system     |                     |  |
|------------|-----------|---------------------------------------|-------------|----------------|---------------------|--|
| Model      | CPU Rack  | Expansion Backplane                   | CP1H PLC    | NSJ Controller | Expansion Backplane |  |
| CJ1W-CT021 | 10 Units  | 10 Units (per Expansion<br>Backplane) | 2 Units *   | Not supported  | 8 Units             |  |

\* A CP1W-EXT01 CJ Unit Adaptor is required.

# **Specifications**

# **General Specifications**

| Item  | CJ1W-CT021   |
|---|--|
| Unit type   | CJ-series Special I/O Unit   |
| General Specifications                            | Conform to general specifications for SYSMAC CJ-series   |
| Ambient Operating Temperature                     | 0 to 55 °C   |
| Ambient Storage Temperature                       | –20 to 75 °C   |
| Ambient Operating Humidity                        | 10% to 90% without condensation  |
| Internal Current Consumption                      | 280 mA (at 5 V)  |
| Dimensions  | $31 \times 90 \times 65 \text{ mm} (W \times H \times D)$  |
| Weight  | 100 g  |
| Mounting Position                                 | CJ-series CPU Rack or CJ-series Expansion Rack (see Note 1)  |
| Maximum Number of CT021<br>Units per Rack         | Equal to the number of slots of the Rack (see Note 2)  |
| Maximum Number of CT021<br>Units per basic CJ PLC | 24   |
| Data Exchange with CPU Unit                       | <ul> <li>I/O Refresh Data Area (CIO-bits 200000 to 255915, CIO-words 2000 to 2959): Note 3)</li> <li>Special I/O Unit DM-Area (D-words 20000 to 29599): 400 DM-words per Unit are transmitted form the CPU to the Unit at Power Up or when the Unit is restarted (see Note 4)</li> </ul> |

Note: 1. The Unit must be in one of the five positions immediately to the right of the CJ1-H CPU Unit or in one of the three positions immediately to the right of the CJ1M CPU Unit to activate external interrupt tasks. No external interrupt tasks can be activated if the Unit is in any other position (i.e., 6th Unit position or further away from the CJ1-H CPU Unit, or 4th Unit position or further away from the CJ1M CPU Unit, or if it is on a CJ-series Expansion Rack.

2. The maximum number of Units per Rack is also depending on the maximum supply current of the Power Supply Unit and the current consumption of other Units on the Rack.

3. The CJ1W-CT021 Special I/O Unit is allocated words for 40 words in the Special I/O Unit (CIO) Area.

4. The CJ1W-CT021 Special I/O Unit is allocated words for 4 Units in the Special I/O Unit DM Area. From the 400 DM words that are allocated, the first 113 words are used to make the DM-settings and the remaining 287 words can be used as work-words.

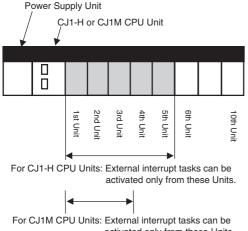
# Functional Specifications

| Item  | CJ1W-CT021  |
|---|---|
| Number of Counters                          | 2   |
| Counter Type                                | <ul> <li>Simple Counter</li> <li>Circular Counter</li> <li>Linear Counter</li> <li>The Counter Type can be chosen by DIP switch at the front of the Unit. By default the Counters are set to Simple Counter.</li> </ul>   |
| Maximum Input Frequency                     | 500 kHz   |
| Maximum Response Time                       | 0.5 ms (refer to High-speed counter Unit Operation Manual (Cat. No.W401)  |
| Signals per Counter                         | Phase A, B and Z  |
| Digital I/O                                 | <ul> <li>2 Digital Inputs (I0 and I1):<br/>Every Digital Input can be assigned to a Counter. In this way one Counter can be controlled by a maximum of 2 Digital Inputs.</li> <li>2 Digital Outputs (O0 and O1):<br/>The Unit Output Pattern represents the 2 Digital Outputs and 30 Soft Outputs.</li> </ul>                             |
| Input Signal Types                          | <ul> <li>Phase Differential (multiplication ×1), (multiplication ×2) * 1 and (multiplication ×4) * 1</li> <li>Up/Down * 1</li> <li>Pulse &amp; Direction * 1</li> </ul>   |
| Counter Control using CIO-<br>software bits | <ul> <li>Open Gate / Start Counter: Counter is enabled to count pulses</li> <li>Close Gate / Stop Counter: Counter is disabled to count pulses</li> <li>Preset Counter: Preset Value can be set in CIO</li> <li>Reset Counter to zero</li> <li>Capture Counter Value: Captured Counter Value can be read using IORDinstruction</li> </ul> |
| Digital Input Functionality                 | • Gate * 1<br>• Reset * 1<br>• Preset * 1<br>• Capture * 1<br>• Stop/Capture-Continue * 1<br>• Stop/Capture-Reset/Continue * 1<br>• Capture/Reset * 1<br>• Enable Reset * 1<br>• Disable Reset * 1<br>For every Function the corresponding action can be triggered on a rising- or on a falling edge.                                     |
| Output Control Mode                         | Automatic Output Control in:     Range Mode * 1     Comparison Mode * 1     Rate Range     Manual Output Control  |
| Output State Control                        | On changing the Operating Mode of the PLC from RUN/MONITOR → PROGRAM, an I/O Bus Error or an Overflow/Underflow Error,<br>the Digital Outputs can be configured to:<br>• Continue automatic updating Output States<br>• Freeze Output States * 1<br>• Predefine Output States * 1   |
| Output Driver Configuration                 | The Output Driver of every Digital Output can be configured as:<br>• NPN<br>• PNP * 1   |

| Item   | CJ1W-CT021   |
|--|--|
| Reset Signals  | Every Counter can be reset to zero by (a combination of) the following sources:<br>• Software Counter Reset Bit<br>• Digital Input * 1<br>• Z-Input * 1  |
| Extra Functions  | <ul> <li>Programmable Output Pulse * 1:<br/>To every Digital Output an ON-delay and/or a Pulse Duration [1 to 9999 ms] can be applied.</li> <li>Rate Measurement * : For every Counter the Pulse Rate can be measured by defining a Time-Window [1 to 9999 ms]. Up to a maximum of 64 Rate Values are stored in the Rate History Log File. Rate Values from the Rate History Log File can be read using the IORD-instruction. Additionally for every Counter two Rate Ranges can be defined that control the Outputs according to the measured Rate Value.</li> <li>Hysteresis * 1: To prevent Outputs from being switched On and Off by very small fluctuations in the Counter Value around Range Limits, for every Counter an Hysteresis-value [1 to 255] can be defined (the Unit must in Range Mode).</li> </ul> |
| Noise Filtering Counter In-<br>puts and Digital Inputs | To suppress noise on the signal lines of the Counter Inputs (A and B) and the Digital Inputs (I0 and I1) a Noise Filter can be config-<br>ured:<br>• 10 kHz * 1<br>• 50 kHz (default)<br>• 500 kHz * 1<br>For the Digital Inputs the 500 kHz filter can not be selected. The Z-Input Signals of every Counter are filtered with a fixed Noise Filter<br>of 1 kHz.  |
| Initial Counter Value                                  | • The Initial Counter Value * 1 is transferred to the Unit when the Unit is Powered Up or Restarted. The Initial Counter Value is very useful to overcome problems in case of power failure.   |
| IORD- and IOWR-instruc-<br>tions                       | Run-time * 3 configuration and operation of the High-speed Counter Unit is possible by using IORD- and IOWR-instructions. The following data can be read or written:<br>• DM-configuration data * 1<br>• Range- and Comparison Data * 1<br>• Captured Counter Value<br>• Rate History Log File Data * 1<br>• Counter Value<br>• (Re) Configure High-speed Counter Unit * 1<br>• Error Clear  |
| Interrupts of Outputs                                  | • The Digital Outputs and the Soft Outputs of the Unit Output Pattern can all be configured to generate interrupts to the CJ1-H/CJ1M CPU Unit * 1 * 2.   |
| Interrupts of Digital Inputs                           | • The Digital Inputs can all be configured to generate interrupts to the CJ1-H/ CJ1M CPU Unit * 2.   |
| Error History Log Function                             | Stores up to 30 error log records  |

\*1. This specification item is only supported for Circular and Linear Counters (not for Simple Counters). For a complete overview of the differences between Simple and Circular/Linear Counters refer to High-speed Counter Unit Operation Manual (Cat. No. W401).

\*2. To activate external interrupt tasks, a CJ1-H or CJ1M CPU Unit must be used. CJ1 CPU Units do not support external interrupt tasks. To activate external interrupt tasks in a CJ1-H CPU Unit, the CJ1W-CT021 High-speed Counter Unit must be in one of the five positions immediately to the right of the CJ1-H CPU Unit. For CJ1M CPU Units, the CJ1W-CT021 High-speed Counter Unit must be in one of the three positions immediately to the right of the CJ1M CPU Unit. No external interrupt tasks can be activated if the Unit is in any other position (i.e., 6th Unit position or further away from the CJ1-H CPU Unit, or 4th Unit position or further away from the CJ1M CPU Unit), or if it is on a CJseries Expansion Rack.



activated only from these Units.

\*3. If an IOWR- or IORD-instruction is used during operation, comparison will stop during instruction execution. Care must be taken, therefore, with the timing of executing instructions.

# **Input Specifications**

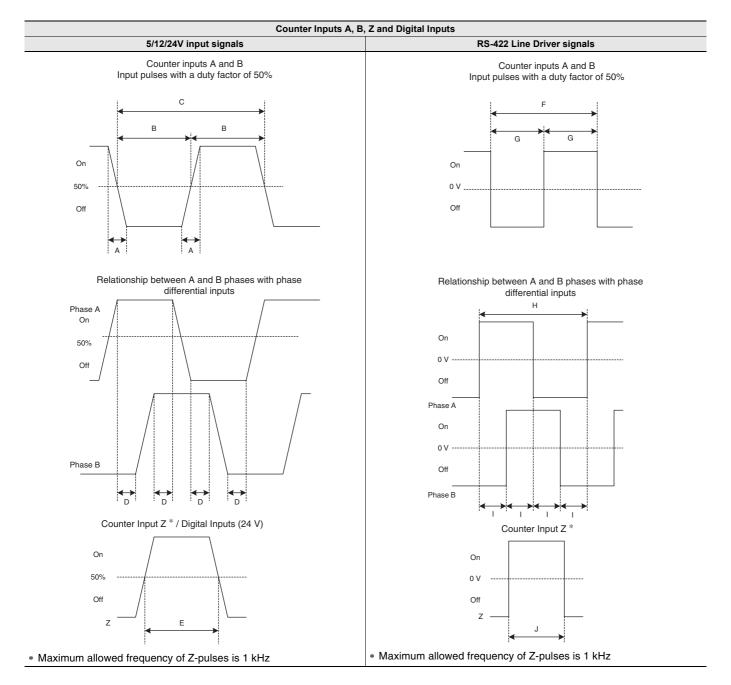
| Item                    |                            | Digital Inputs<br>(I0 and I1) |                         |                                  |                            |
|-------------------------|----------------------------|-------------------------------|-------------------------|----------------------------------|----------------------------|
| Input Voltage           | 24 VDC<br>(19.6 to 26.4 V) | 12 VDC<br>(9.8 to 13.2 V)     | 5 VDC<br>(4.5 to 5.5 V) | Line Driver                      | 24 VDC<br>(19.6 to 26.4 V) |
| Input Current (typical) | 8 mA                       | 8 mA                          | 7 mA                    | 11 mA                            | 7.6 mA                     |
| ON Voltage (min.)       | 19.6 V                     | 9.8 V                         | 4.5 V                   | Connectable to RS-422 compatible | 19.6 V                     |
| OFF Voltage (max.)      | 4 V                        | 2.5 V                         | 1.5 V                   | Line Drivers.                    | 4 V                        |

| Item                    |                            | C                         | ounter Input Z          |                                  |
|-------------------------|----------------------------|---------------------------|-------------------------|----------------------------------|
| Input Voltage           | 24 VDC<br>(18.6 to 26.4 V) | 12 VDC<br>(9.8 to 13.2 V) | 5 VDC<br>(4.5 to 5.5 V) | Line Driver                      |
| Input Current (typical) | 7.3 mA                     | 6.6mA                     | 6 mA                    | 11 mA                            |
| ON Voltage (min.)       | 18.6 V                     | 9.8V                      | 4.5 V                   | Connectable to RS-422 compatible |
| OFF Voltage (max.)      | 4 V                        | 2.5V                      | 1.5 V                   | Line Drivers.                    |

Note: 1. The Counter Inputs (A, B, Z) are insulated from each other and from the Digital Inputs. The Digital Inputs are also insulated from each other. All Counter Inputs and Digital Inputs are reverse polarity protected and insulated from the I/O-bus.

2. A noise filter can be configured (10 kHz or 50 kHz (default)) for the Digital Inputs. Every Z-Input has a defined noise filter of 1 kHz.

3. If the 50-kHz noise filter is configured for External Control Inputs, signals of 10  $\mu$ s or longer can be read.



| Filter    |    |     |      |      | Timing requ | irement (μs) |     |      |      |     |
|-----------|----|-----|------|------|-------------|--------------|-----|------|------|-----|
| Selection | Α  | В   | С    | D    | E           | F            | G   | н    | I    | J   |
| 10 kHz    | <3 | >50 | >100 | >23  | >10         | >100         | >50 | >100 | >23  | >10 |
| 50 kHz    | <3 | >10 | >20  | >4.5 | >10         | >20          | >10 | >20  | >4.5 | >10 |
| 500 kHz   | -  | -   | -    | -    | -           | >2           | >1  | >4   | >1   | >10 |

Note: As a general guideline it can be stated that if you want the timing requirements for the Counter Inputs to satisfy the above mentioned specifications, you must pay attention to the type of output driver of the encoder being used, the length of the encoder cable and the frequency of the count pulses generated. For example, if you use an Open Collector encoder (e.g. E6B2-CWZ6C) at 24 V with 10 m cable, you can typically generate count pulses up to 20 kHz. Therefore, if you want to generate count pulses with higher frequencies, you should use a different type of encoder (e.g. E6B2-CWZ1X with Line Driver output or a fast push-pull 24 V encoder, e.g. E6C2-CWZ5GH) or reduce the length of the encoder cable.

# **Output Specifications**

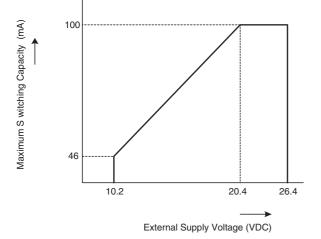
| Item   | Specification   |  |  |
|--|---|--|--|
| Driver Type  | Open Collector (NPN/PNP selectable)   |  |  |
| Operating Voltage Range  | 12 to 24 V (10.2 to 26.4 V) 30 mA max. at 26.4 VDC (for PNP output, without load current) |  |  |
| Maximum Switching Capacity 46 mA at 10.2 V to 100 mA at 26.4 V (200 mA maximum/common) (see picture below) |   |  |  |
| Minimum Switching Current  | 5 mA  |  |  |
| Output ON-delay  | 100 μs max.   |  |  |
| Output OFF-delay   | 100 μs max.   |  |  |
| Leakage Current  | 0.1 mA max.   |  |  |
| Residual Voltage   | 1.5 V max.  |  |  |
| Short Circuit Protection   | No  |  |  |

**Note: 1.** Every Digital Output has 2 Output drivers available: NPN and PNP (available as separate pins on the front connectors). Every Output can be separately (DM-) configured for NPN or PNP. By default the Outputs are configured as NPN-output.

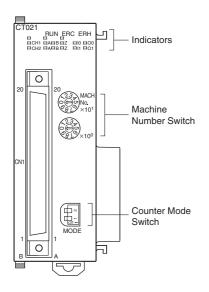
- 2. The Digital Outputs are insulated from the I/O-bus but not from each other. They are not short circuit protected.
- 3. The Output current must not exceed 200 mA per common (i.e. per 2 Digital Outputs) otherwise the unit will be damaged.
- 4. The Outputs can be automatically or manually controlled (DM-setting) by using Manual Output Control in CIO.
- The state control of the Outputs, in case the operating mode of the PLC-CPU is changed from RUN/MONITOR → PROGRAM, an I/O Bus error or an Overflow/Underflow error occurs, can be configured.

## **Maximum Switching Capacity**

The maximum switching current depends upon the power supply voltage, as shown below.



# **External Interface**



# Indicators

| CT021<br>RUN | ERC | E | RH |    |          |
|--------------|-----|---|----|----|----------|
| CH1          | Α   | В | Ζ  | 10 | 00<br>01 |
| CH2          | Α   | В | Ζ  | 11 | 01       |
|              |     |   |    |    |          |

The indicators on the LED-display show the operating status of the Unit. The following table shows the meaning of the indicators.

| LED     | Color  | State | Description   |  |
|---------|--------|-------|---|--|
| RUN     | Green  | ON    | Unit is in operation<br>(i.e. Unit has initialised normally after (re-) starting the Unit).   |  |
| HON     |        | OFF   | Unit is not in operation<br>(i.e. Unit was not able to initialise normally after (re-) starting the Unit or the power to the Unit is switched OFF). |  |
| ERC     | Red    | ON    | Unit has operational failure due to a detected error.   |  |
| ERC     |        | OFF   | Unit has no operational failure.  |  |
| FDU     | Red    | ON    | CPU Unit has operational failure.   |  |
| ERH     |        | OFF   | CPU Unit has no operational failure.  |  |
| 0111/0  | Green  | ON    | Channel 1/2 (i.e. Counter 1/2) is ready to count (the corresponding counting gate is open).   |  |
| CH1/2   |        | OFF   | Counter 1/2 is not ready to count (the corresponding counting gate is closed).  |  |
| A /D /7 | Yellow | ON    | Physical Input A/B/Z has turned ON. (Every Counter is characterised by the signals A/B/Z.)  |  |
| A/B/Z   |        | OFF   | Physical Input A/B/Z is turned OFF.   |  |
| 10/11   | Yellow | ON    | Digital Input (I0/I1) is turned ON.   |  |
| 10/11   |        | OFF   | Digital Input (I0/I1) is turned OFF.  |  |
| 00/01   | Yellow | ON    | Digital Output (O0/O1) is turned ON.  |  |
| O0/O1   |        | OFF   | Digital Output (O0/O1) is turned OFF.   |  |

# **Using Connector-Terminal Conversion Unit**

Wiring reguires the dedicated connection cables. Connector-Terminal Conversion Unit and Connection Cables are sold separately.

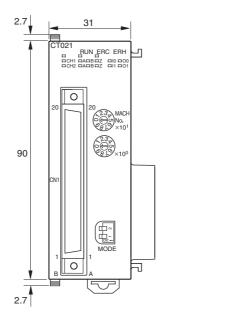
| Model      | Connection Cable |               | Connector-Terminal Conversion Unit         |
|------------|------------------|---------------|--|
|            |                  | $\rightarrow$ |  |
| CJ1W-CT021 | XW2Z-□□□B        |               | XW2B-40G4<br>(40-pin M2.4 screw terminals) |
|            |                  |               | XW2B-40G5<br>(40-pin M3.5 screw terminals) |
|            |                  |               | XW2D-40G6<br>(40-pin M3 screw terminals)   |

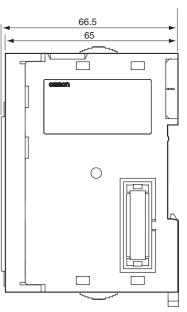
# CJ1W-CT021

Dimensions

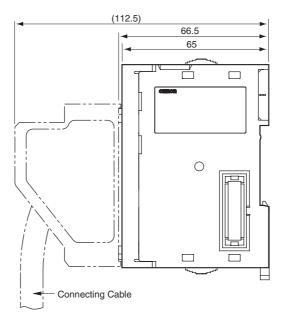
# CJ1W-CT021







# **Dimensions with Connector**



# **Related Manuals**

| Cat. No. |          | Model      | Name   | Contents  |  |
|----------|----------|------------|--|---|--|
| English  | Japanese | Woder      | Name   | Contents  |  |
| W401     | SBCC-831 | CJ1W-CT021 | High-speed Counter Units<br>Operation Manual | Provides information on operating and installing High-speed Counter Units, including details. On basic settings, memory operation, direct operation from CPU and other functions. |  |

# (Unit : mm)

#### **Read and Understand This Catalog**

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It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the products may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

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