

■ Main Specifications of CJ1M CPU Units

	Standard CPU Units			CPU Units with Pulse I/O		
Model	<i>NEW</i> CJ1M-CPU11	CJ1M-CPU12	CJ1M-CPU13	<i>NEW</i> CJ1M-CPU21	CJ1M-CPU22	CJ1M-CPU23
I/O points	160 points	320 points	640 points	160 points	320 points	640 points
Expansion Rack	Not supported.		One Rack	Not supported.		One Rack
Maximum number of connectable Units	10 Units		20 Units (CPU Rack: 10 Units, Expansion Rack: 10 Units)	10 Units		20 Units (CPU Rack: 10 Units, Expansion Rack: 10 Units)
Program capacity	5 Ksteps	10 Ksteps	20 Ksteps	5 Ksteps	10 Ksteps	20 Ksteps
Data memory capacity	32 Kwords (DM only, no EM)					
LD instruction execution time	100 ns					
MOV instruction execution time	0.3 μs					
Overhead time	0.7 ms	0.5 ms		0.7ms	0.5 ms	
Pulse start time	—		63 μs (without acceleration/ deceleration)	46 μs (without acceleration/deceleration)		
			100 μs (with acceleration/ deceleration)	70 μs (with acceleration/deceleration)		
Built-in ports	One peripheral port RS-232C port					
Mountable options	Memory Card (Compact Flash)					
Number of subroutines and jumps	256	1024		256	1024	
Number of scheduled interrupts	1	2		1	2	
Built-in inputs	—			10inputs •4 interrupt inputs (quick-response inputs) •2 high-speed counter inputs (50-kHz phase-differential or 100-kHz single-phase inputs)		
Built-in outputs	—			6 outputs •2 pulse outputs, 100 kHz •1 PWM output		
				6 outputs •2 pulse outputs, 100 kHz •2 PWM outputs		

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WARRANTY
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This catalog mainly provides information that is necessary for selecting suitable models, and does not contain precautions for correct use. Always read the precautions and other required information provided in product operation manuals before using the product.

- The application examples provided in this catalog are for reference only. Check functions and safety of the equipment before use.
- Never use the products for any application requiring special safety requirements, such as nuclear energy control systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, or other application involving serious risk to life or property, without ensuring that the system as a whole has been designed to address the risks, and that the OMRON products are properly rated and installed for the intended use within the overall equipment or system.

Note: Do not use this document to operate the Unit.

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Note: Specifications subject to change without notice.

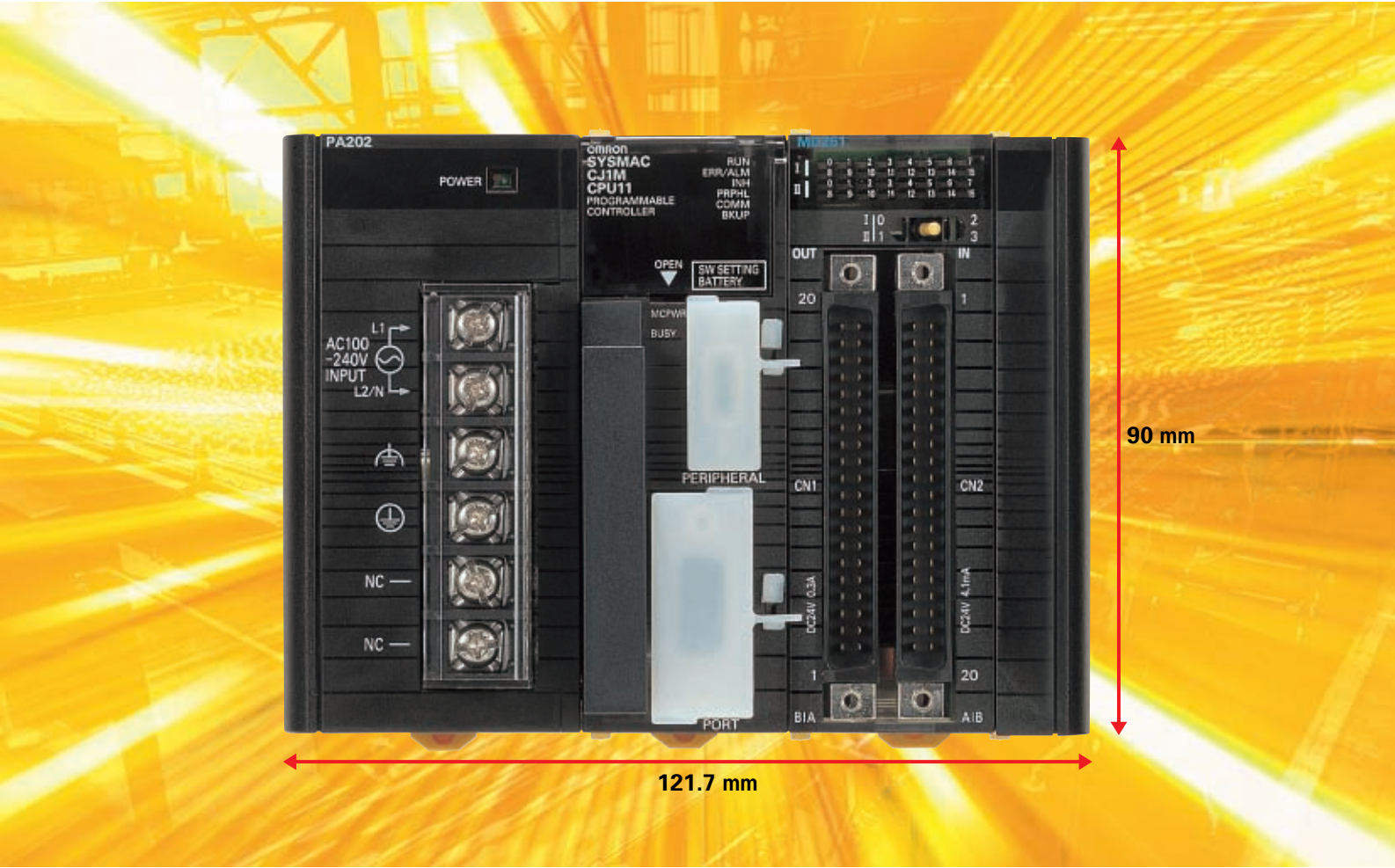
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New!
New Product News

Programmable Controllers
SYSMAC
CJ1M
Low-end Models

OMRON

Lineup of Low-end Models with 160 I/O Points and 5-Kstep Capacity
CJ1M-CPU11/21 Added to Series
Providing Greater Added Value for Small-scale Machines



A PLC with a 64-point Mixed I/O Unit is shown above (121.7 x 90.0 x 65.0 mm, W x H x D) (Refer to the next page for configuration details.)



Innovation
in the Solution Age
OMRON INDUSTRIAL AUTOMATION

CJ1M CPU Units: Small yet Powerful, and Now in More Cost-efficient Models

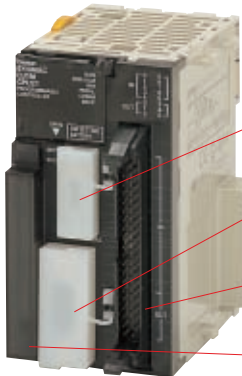
Lineup of Low-end CPU Units with Basic Functions Plus High Added Value

Program capacity of 5 Ksteps and up to 160 I/O points: For small-scale machine control yet including all the basic functions of the CJ Series.
Standard features include a Memory Card interface and RS-232C port for serial communications.
CPU Units with Pulse I/O have built-in high-speed counter inputs and pulse outputs for greater added value for machines.



Standard CPU Unit
CJ1M-CPU11
160 I/O points, program capacity: 5 Ksteps

- **Peripheral Port**
Connect a Programming Device, PT, etc.
- **RS-232C Port**
Connect a PT, Bar Code Reader, Programming Device, etc.
- **Memory Card Interface**

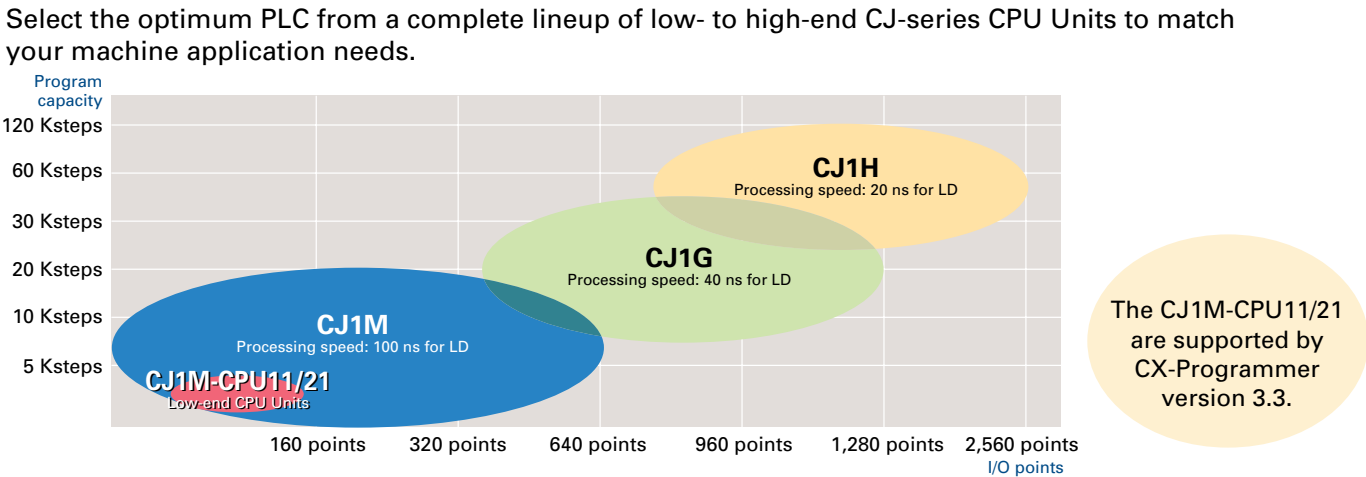


CPU Unit with Pulse I/O
CJ1M-CPU21
160 I/O points, program capacity: 5 Ksteps, 16 built-in I/O points

- **Peripheral Port**
Connect a Programming Device, PT, etc.
- **RS-232C port**
Connect a PT, Bar Code Reader, Programming Device, etc.
- **CPU Unit's Built-in I/O**
10 inputs (pulse inputs)
6 outputs (pulse/PWM outputs)
- **Memory Card Interface**

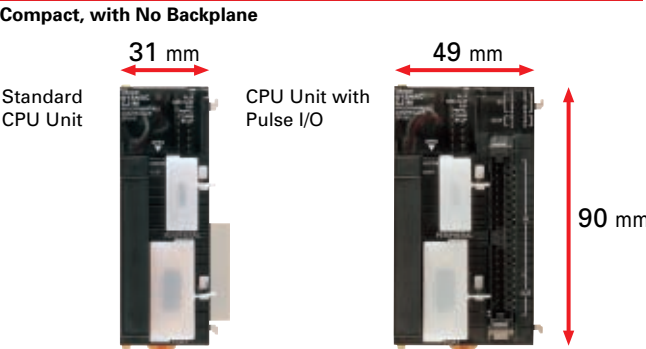
Choose the optimum Units to suit the application.

I/O Units Analog Units Temperature Control Units Serial Communications Units Position Control Units High-speed Counter Units DeviceNet Units CompoBus/S Units Ethernet Units Controller Link Units

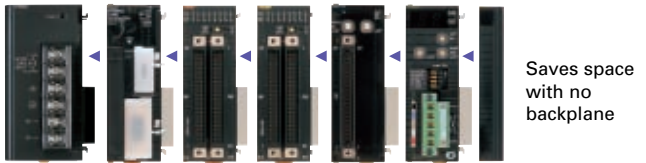


CJ1M-CPU11/21 Features

Save Space



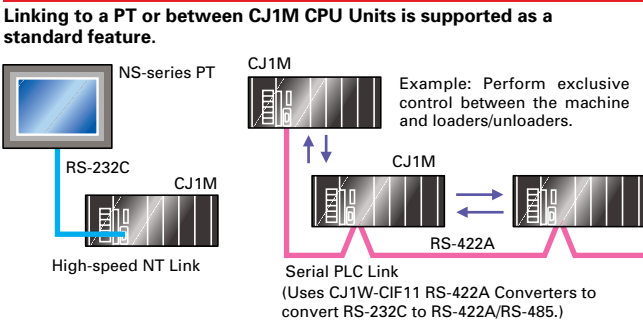
Backplane-free Configuration



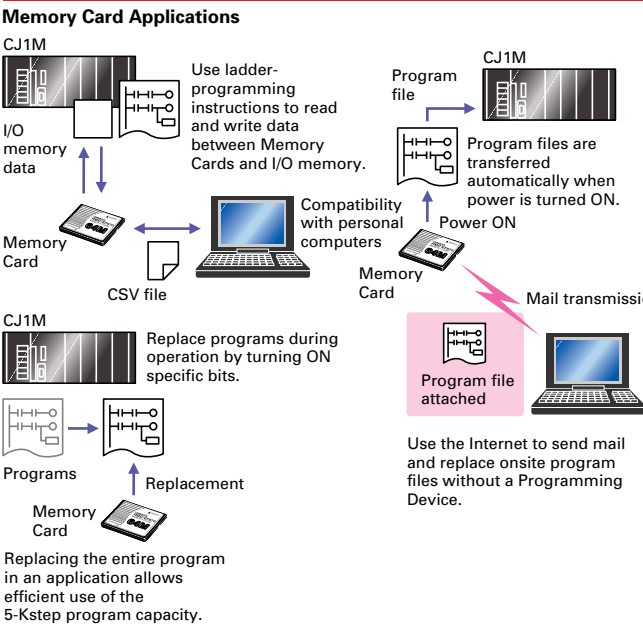
Improve Machine Speed

Reduced tact time, improved productivity.
Execute LD instructions at 100 ns and MOV instructions at 0.3 μs for higher machine speed.

Broad Range of Communications with RS-232C Port without Special Programming

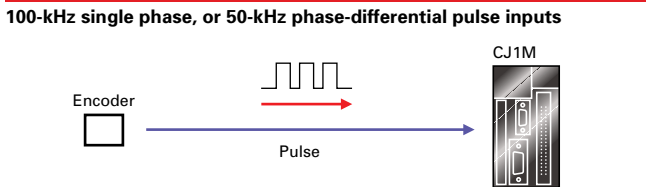


Flexible Data Handling with Memory Cards



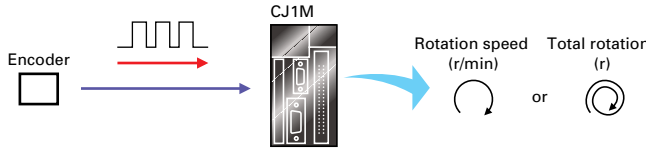
Features of the CJ1M-CPU21 CPU Unit with Pulse I/O

Encoder Inputs for Two Axes



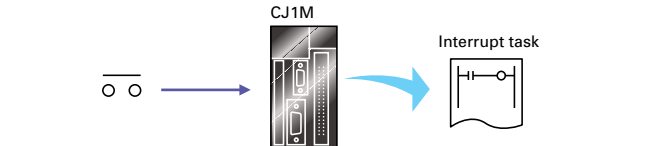
Measure Rotation Data

Convert from high-speed counter input pulses to rotation speeds (or total rotations) (new PRV2 instruction).

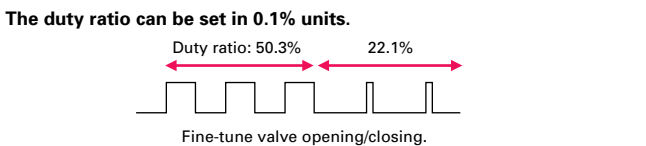


Four Interrupt or Quick-response Inputs

Quick-response inputs do not require a special Interrupt Input Unit.

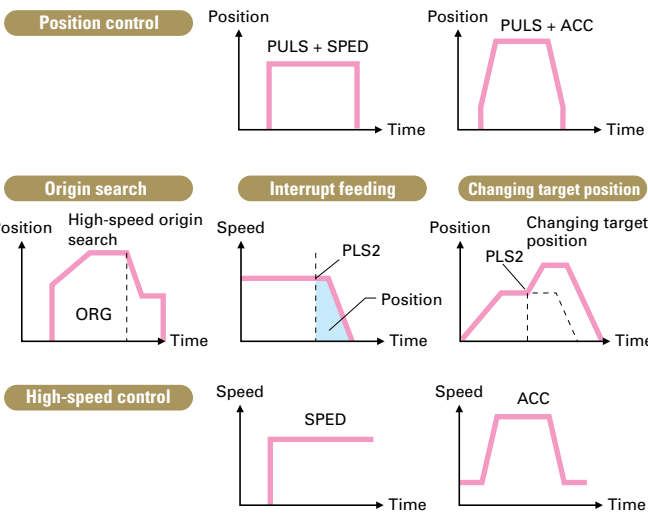


High-precision Pulse with Variable Duty Factor (PWM) Output



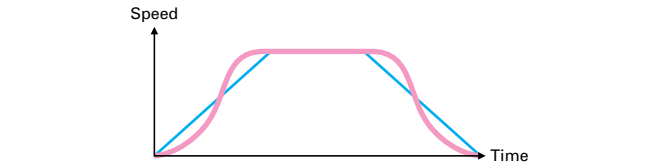
High-speed Pulse Outputs for Two Axes

Wide variety of pulse output functions, such as 100-kHz isokinetic or trapezoidal acceleration/deceleration for speed control, origin searches, trapezoidal positioning with acceleration/deceleration, interrupt feeding, and changing the target position during positioning.



Acceleration/Deceleration with Shock Suppression

S-curve Acceleration/Deceleration
S-curve acceleration/deceleration decreases vibration during high-speed positioning in equipment with low rigidity.



NEW Functions indicated as new are supported by CX-Programmer version 4.0 (available soon) or later. (Compatible with CPU Unit Ver.2.0)